Technical Information Bulletin

Subject: AR8000 Mounting Bracket **BULLETIN NO.: 19271**

[ ] Factory Modification [ ] Field Modification [ ] Safety Information [X] Technical Information [ ] General Information [ ] Adv. Tech Information	Applies to: AR8000 Envelope Feeder	Modification Schedule: [ ] TBS [ ] Next Call [ ] Next PM [X] As Necessary	Factory Installed_____ Field Installed_____ FittingTime _____

AR8000 Mounting Bracket Adjustment Procedure

1. Loosen Nut (4) on the Hook Assembly (8) and (2).
2. Attach Hook Assemblies (8) and (2) to the Risograph GR3750. See Figure 1-1. **Note: The Later Model Risographs do not have pilot holes drilled in the frame to mount the AR8000 Mounting Bracket. To install the brackets simply hold the Mounting Bracket in place, scribe 2 marks on the front and 2 marks on the rear of the Risograph frame, remove the Mounting Brackets and drill ˇ" holes.**
3. Lower the Paper Tray on the Risograph GR3750 (1).
4. Attach the Envelope Feeder to the Risograph GR3750 making sure the Hook-Up studs are lying in the notches of the Hook Assemblies (8) and (2). **Note: The front wheels of the AR8000 Stand should be slightly off the ground.**
5. Turn the eccentric screw (6) on the Non-Operator Side Hook Assembly (2) until the LED on the Motor Control PCB2 (GR3750) first turns on. (see figure 1-2)
6. Repeat step 5 for eccentric screw (6) on the Operator Side Hook Assembly (8) making sure that the screws are in the same position on both sides. (Ensure the Envelope Feeder is level)
7. Recheck that the LED on the Motor Control PCB is on. (GR3750)
8. Remove the AR8000 Envelope Feeder and tighten Hex Nuts (4) on Hook Assemblies (8) and (2).
9. Repeat Step 4 and make sure the LED on the Motor Control PCB2 (GR3750) is on.

If the Risograph remains in "Add Paper" - Place an Envelope over the Risograph -Paper Detection Sensor.
Media Does not feed when Risograph Cycles - Check if LED1 is ON Risograph - Motor Control PCB - Adjust AR8000 Height via mounting Brackets until the LED is ON.
Risograph is in a T-2 Condition - Check if both Safety Switches are actuated. Ensure the Risograph and AR8000 are locked together properly.

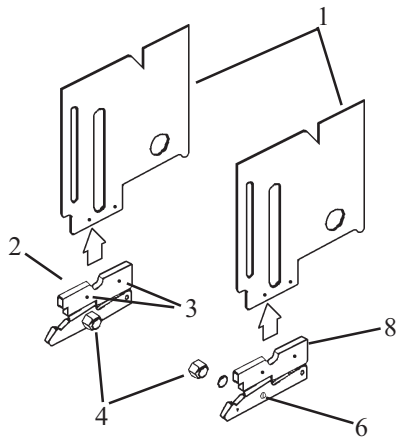

FIG 1-1

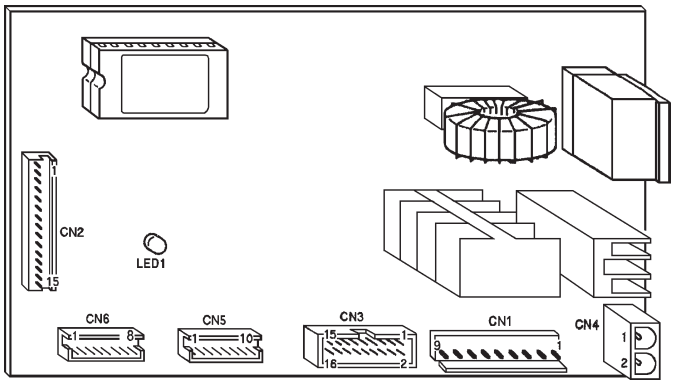

FIG 1-2